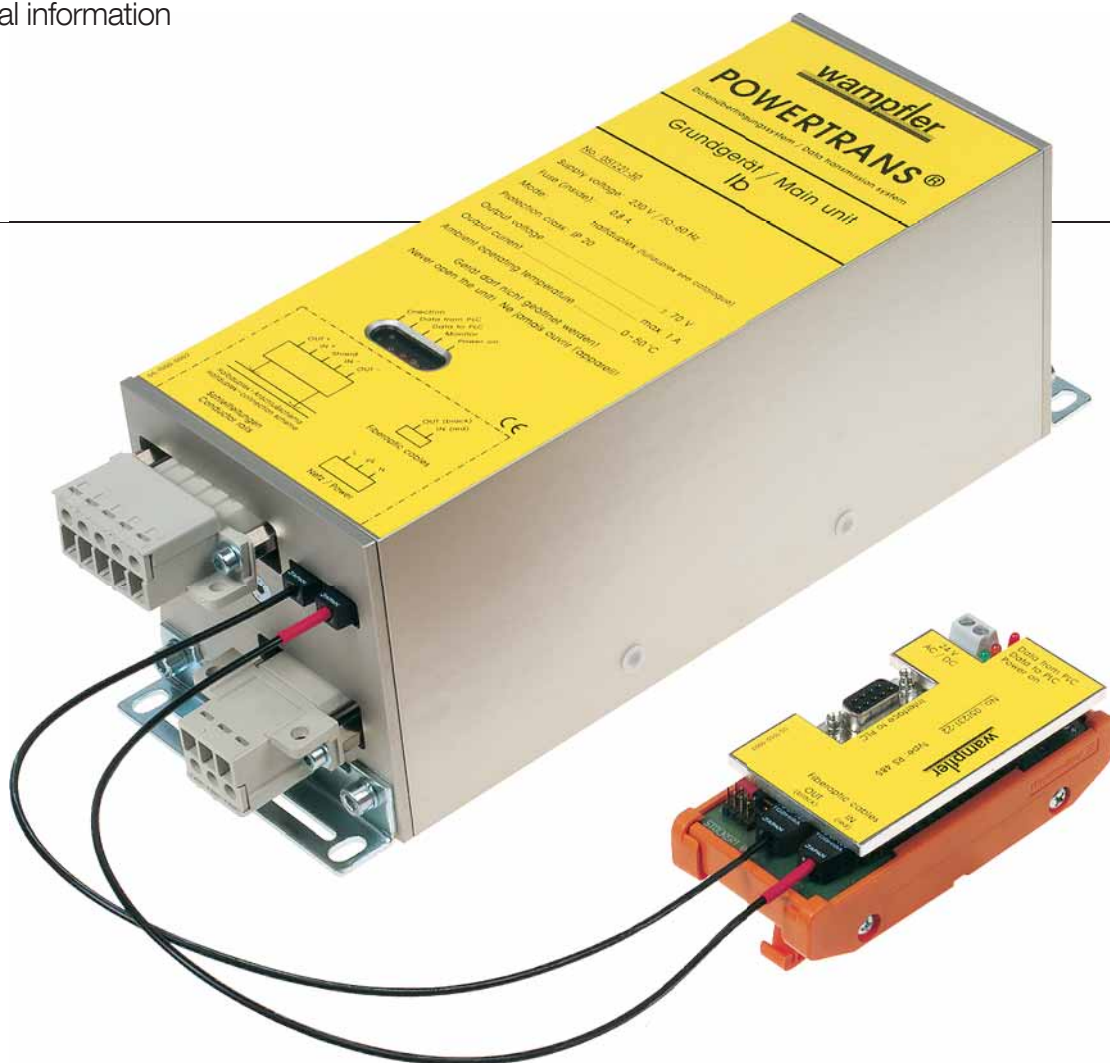


Data Transmission Systems

POWERTRANS® Ib (RS485, DH+)

Program 0512

- Fundamentals
- System components
- Project, assembly and starting operation
- General information



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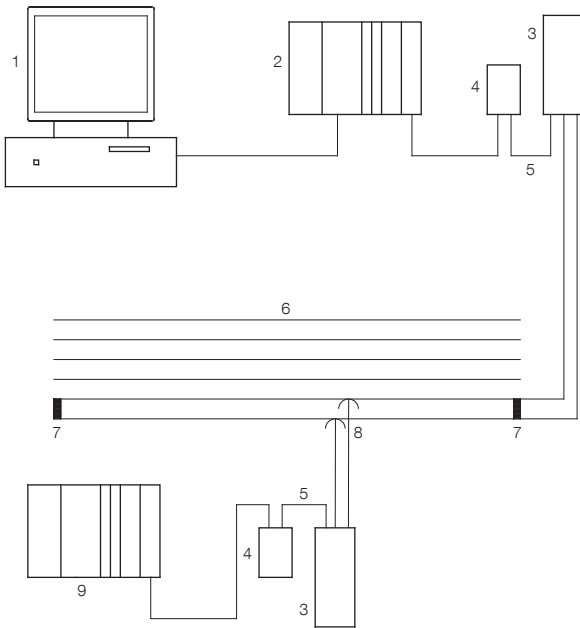
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Fundamentals

Range of Application: Data Transmission System for Mobile Consumers



1. Stock control computers
2. Automation computers (PLC)
3. POWERTRANS® Ib basic unit
4. POWERTRANS® Ib interface
5. POWERTRANS® Ib pair of optical fibers
6. Wampfler conductor rail
7. Wampfler terminator / conductor rail
8. Wampfler double current collector
9. Decentralized peripheral unit

POWERTRANS® Ib systems are used for Conductor rails in

- High storage warehouses
- Crane systems
- Hoists
- Transport systems
- Hand-operated overhead conveyor systems
- Handling systems

Slip ring bodies in

- Rotary cranes, excavators
- Water treatment works
- Amusement rides
- Manipulators
- Packing machines

Cables for

- Cable reels
- Control cables
- Crane systems

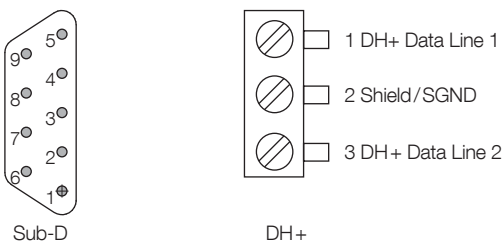
Voltages or currents of the data signals on Bus systems are often too low to achieve a reliable and trouble-free data transmission. Sliding contact surfaces tend to form oxide layers and may cause short-time interruptions in contaminated environments. To achieve low and constant contact resistance between contact surfaces and current collector, POWERTRANS® Ib increases the power level of the data signals. In connection with double current collectors this allows a safe and reliable data transmission.

The increase of the signal level also produces a strong insensitivity to inductive and capacitive interference from neighboring conductors to the Bus system (e.g. on cable reels, festoons or longer supplies). The transparent data transmission prevents relevant retardation times or long-time transmission records.

Reference systems with system connection to various automation computers with standard interfaces RS 485, RS 422, RS 232 and DH+ are in operation.

Operational Principle

Connecting sockets



On POWERTRANS Ib the interface is connected to the compact basic unit by optical fibers. If the existing interface is changed, this presents the advantage that only the interface will have to be replaced. Moreover the basic unit can be removed from the interface, which is often placed near a PLC.

The PLC signals are electrically disconnected from sending and receiving by means of Opto-coupling components.

Each unit (basic unit, interface and pair of optical fibers) includes a sender and a receiver.

The sender increases the signal level of the interface signal from unit A to ± 70 V (potential-free) for connection to the corresponding transmission medium. The receiver of unit B reduces the signal level back to the appropriate interface level.

The units support different serial data forms, such as RS485, RS422, RS232 oder DH+.

All entries and/or exits are short circuit resistant.

For max. cable lengths use two-wire twisted and shielded cables according to the specifications of the PLC manufacturer.

A 9-pole Sub-D or DH+-clamp provides for the coupling of different interface signals.

In general the transmission rate should be as low as possible, depending on the application. The specific determination of response times and repeating times during programming of the Bus system by the operator additionally supports a safe transmission of data.

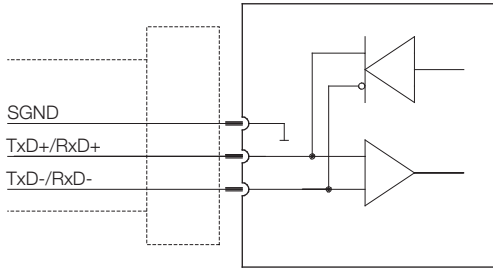
Interface Connections

PIN	Sub-D			
	RS485	RS422	RS232	DH+
1	-	-	-	Data Line 1
2	-	Rxd-P	-	SGND
3	Rxd/Txd-P	Txd-P	Txd	Data Line 2
4	-	-	+12 V	-
5	SGND	SGND	SGND	-
6	+U	+U	-	-
7	-	Rxd-N	-	-
8	Rxd/Txd-N	Txd-N	Rxd	-
9	-	-	-	-

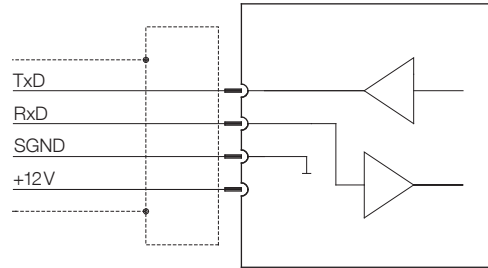
Fundamentals

Typical Data Interfaces of the POWERTRANS® Ib Unit

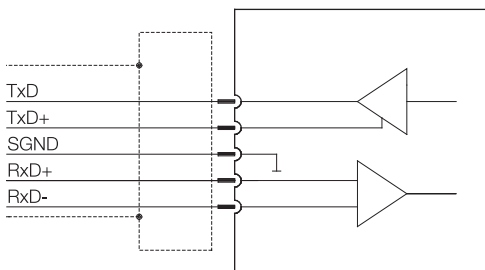
RS485



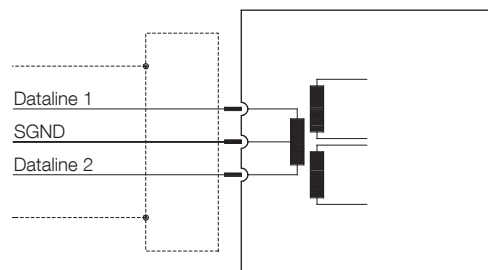
RS232



RS422



DH+



Terminators for Conductor Rails and Cables

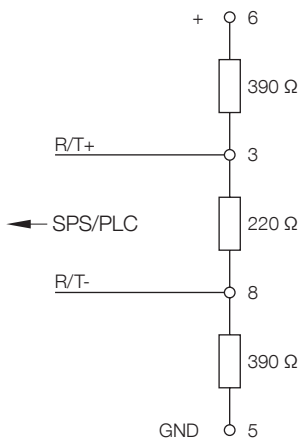
Terminators help to reduce signal distortions that appear on conductor rails, slip rings and cables. The dimensions of the terminators are determined by the corresponding surge impedance of the transmission medium and are adjusted to the customer's specific line system. The Wampfler engineers will be pleased to help you.

The terminators can be mounted by choice in a plastic case or on a cooling body for switchboard applications.

The POWERTRANS® Ib units should be installed as close as possible to the feeding point of the transmission length (e.g. conductor rail).

For further information regarding assembly and electric connection of the POWERTRANS® Ib units please see the corresponding mounting instructions MV0512-0002-E.

Bus Terminators of the Bus Cable



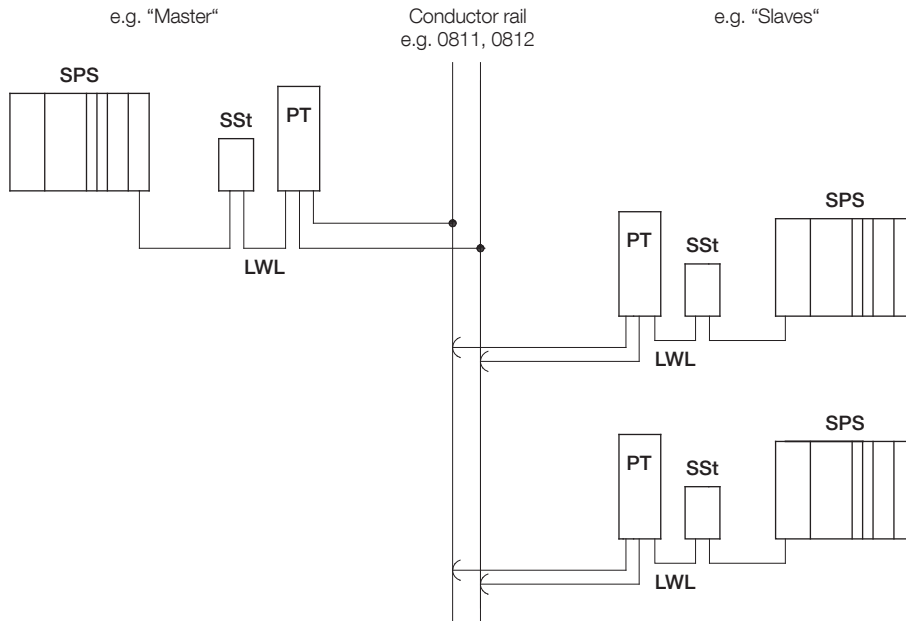
Bus terminators of the bus cable have to be installed according to the manufacturer's instructions for the installed control. There is no bus resistor on the interface. The application of converters (e.g. RS232 on RS485) requires bus terminators at the interfaces.

Bus terminators for RS485, e.g. Profibus

Types of Operation

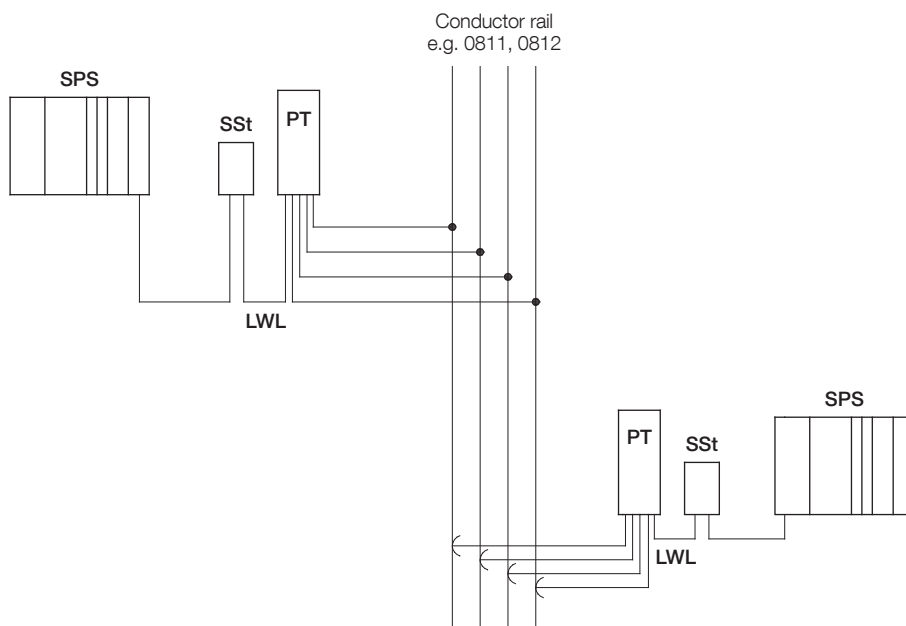
The Wampfler data transmission system is made up of POWERTRANS® Ib units, conductor rail systems (e.g.) and the corresponding terminators/conductor rail. POWERTRANS® Ib units can be used for both "Master" and "Slaves".

Half Duplex (2-poles), e.g. Profibus



For extensive **central bus controls** with many mobile units the complete system must be divided into individual segments. Max. 15 units can be installed on one segment. In the "half duplex" operation (2 poles) the Master controls the Bus access.

Full Duplex (4-poles), e.g. RS422



In the "full duplex" type of transmission all units, that are connected to the Bus system, can send or receive at the same time. This requires 4 conductor rail poles.

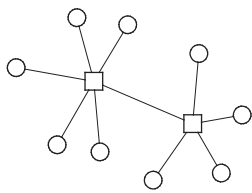
- SPS = PLC Programmable Logic Control
- SSt = Interface Module
- LWL = Optical Fibres Cable
- PT = Powertrans Unit

Definition

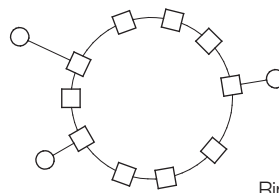
General

POWERTRANS®	Registered trade mark by Wampfler AG
Terminator/conductor rail	Resistance at conductor rail and/or cables to suppress signal reflections on cables
Bit	Binary digit. One bit is the smallest unit that is able to contain some meaningful information
Bus	Common data transmission line for the exchange of information
Data out	Data to PLC respectively personal computer (PC) active
Data in	Data from PLC respectively personal computer (PC) active
Data interface	Interchange point between 2 units with standard values for the physical cables Signal significance and process of the signal exchange Standard examples: RS485, RS422, RS232, DH+
Duplex	<u>Half duplex</u> ⇒ Data transmission in only one direction (send or receive) on 2 cables <u>Full duplex</u> ⇒ Send and receive data transmission on 4 (2+2) cables in both directions (at the same time)
Master	Controlling unit within one segment
Opto coupler	Component for the galvanic separation of electric circuits
Records	Definition of the data formats and control procedures for the communication between the units.
Point to point connection	Direct connection between 2 units for the exchange of information
Sequential	Interdependent sequence of orders
Slave	Controlled unit within one segment
PLC (SPS)	Programmable Logic Control
Signal-to-noise ratio	Difference between intelligence signal and fault signal level
Sub-D-socket	Standard plug and socket connection
Transparent transmission	Signals to be transmitted are only increased in their amplitude, with no relevant time delay
Central Bus control	A <u>Master</u> automation unit controls the Bus access (data exchange process) of the connected <u>Slave</u> automation units

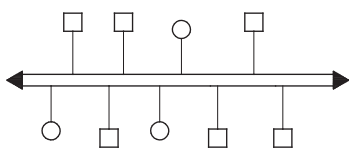
Bus Structure: Connecting Structures of Information Processing Systems



Star wiring



Ring wiring



Bus wiring

- = Central unit
- = Participating unit

System Components

POWERTRANS® -Set 230 V / RS 485

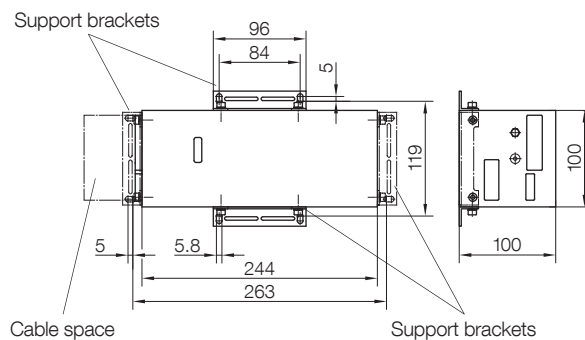


POWERTRANS® -Set composed of:

- 1 x Basic unit 230 V (051221-30)
 - 1 x Interface-module RS 485 (051221-22)
 - 1 x Pair of optical fibres cable 0,4 m (051222-4004)
- Delivery incl. Mounting angle and Instruction manual

Supply voltage	Type of operation	Protect. type	Order No.	Weight [kg]
230 V - 50/60 Hz	Halfduplex	IP20	3032433	3.5

POWERTRANS® Ib Basic Unit for Interfaces RS 485/422/232, DH+

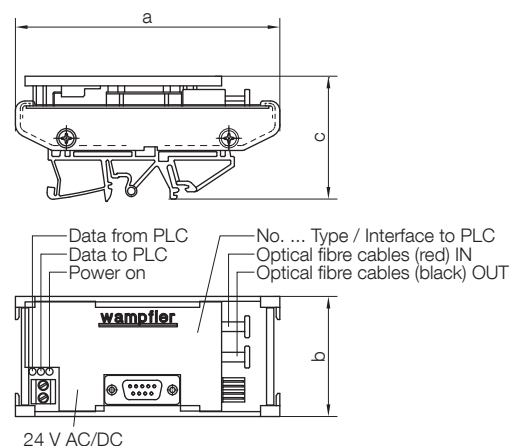
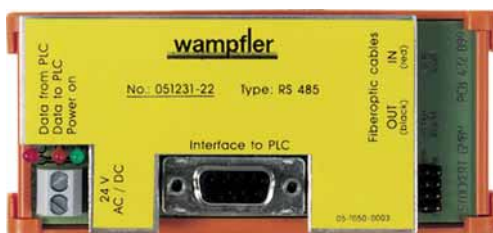


Delivery

Support brackets for front or longside installation enclosed.

Supply voltage	Type of operation	Protect. type	Order No.	Weight [kg]
230 V - 50/60 Hz	Half duplex	IP20	051221-30	3.2
115 V - 50/60 Hz			051221-31	

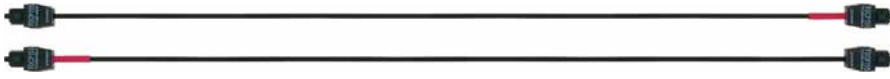
POWERTRANS® Ib Interface for Switchboard Assembly on Support Rail TS35



Interface/standard	Supply voltage	Protection type	Order No.	Dimension [mm]			Weight [kg]
				a	b	c	
RS 485	24 V AC/DC	IP20	051231-22	109	50	50	0.15
RS 422			On inquiry				
RS 232			051231-20	112	75	45	
DH+							

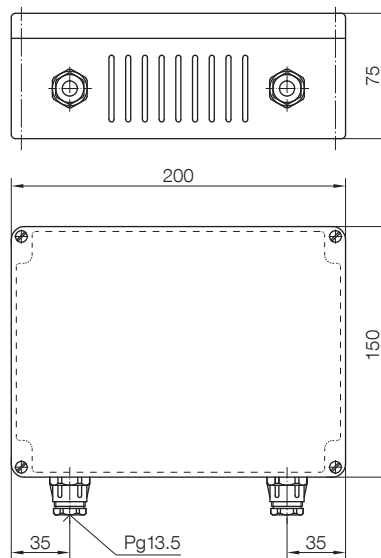
System Components

POWERTRANS® 1b Pair of Optical Fibers



Length [m]	Order No.	Length [m]	Order No.	Length [m]	Order No.	Length [m]	Order No.
0.4	051222-4004	20	051222-4200	50	051222-4500	80	051222-4800
5.0	051222-4050	30	051222-4300	60	051222-4600	90	051222-4900
10.0	051222-4100	40	051222-4400	70	051222-4700		-

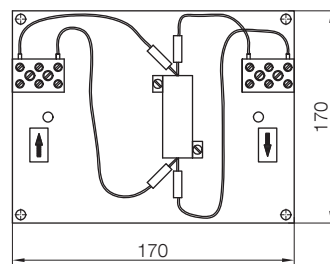
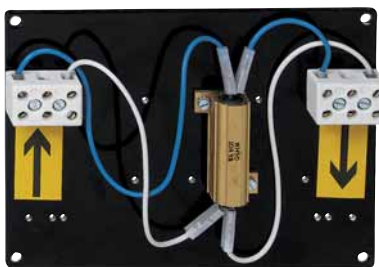
Terminator/Conductor Rail – in a Case



Resistance value [Ω]	Order No.	Weight [kg]
150	051213-2201	0.5
330//330	051213-2203	
470//470	051213-2204	

Type on mounting plate

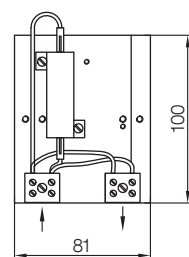
Connectors/Conductor Rail – without Case for Switchboard Installation



Resistance value [Ω]	Order No.	Weight [kg]
150	051213-2101	0.25
330//330	051213-2103	
470//470	051213-2104	

Type on mounting plate

Terminator/Conductor Rail – without Case for Switchboard Installation on Support Rail TS35



Resistance value [Ω]	Order No.	Weight [kg]
150	051213-2112	0.25

Type on cooling body

System Components

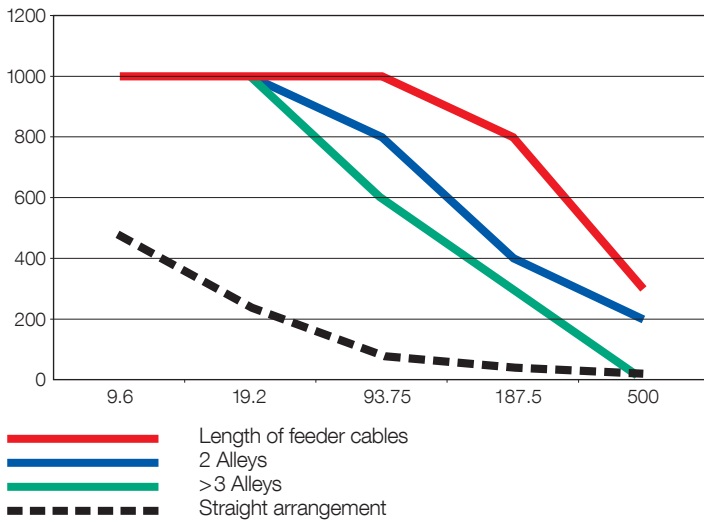
Technical Data

Designation	Dimensions	Remarks
Possible data interfaces	RS485 (Profibus), RS422, RS232, DH+, etc.	Installation for support rails TS35
Transmission rate	type 187.5 Kbit accordant to Profibus DP 12 Mbit Bus at a cable length of $l > 1000$ m (wireloop)	Up to 1.5 Mbit, acc. to the system config 1000 m wire loop is equivalent to 500 m conductor rail length
Time response	no relev. time delay/real time	
Length of the system segments	typ. <400 m, depending on the transmission rate	Longer lengths on inquiry
Data exchange	by 2 poles half duplex operation	Projecting for 4 poles Full duplex operation on inquiry
Driver		
• No-load voltage	± 70 V potential-free	Connecting cross section 0.75 – 2.5 mm ² , shielded
• Short-circuit current	0.1 to 1 A	
Receiver		
• Input resistance	typ. 15 k Ω	
• Sensitivity	typ. 4 mA	
Bus unit per segment	Up to 15	
Opto coupler	Isulation 3 kV, 5 mm creep distance	

Operating data		
Basic unit		
• Supply voltage	230 V AC, $\pm 10\%$, 50/60 Hz	Standard type.; connecting cross section. max. 2.5 mm ²
	115 V AC, $\pm 10\%$, 50/60 Hz	Special type.; connecting cross section. max. 2.5 mm ²
• Power absorption	typ. 50 VA, 9 VA stand-by	
• Max. ambient temperature	0°C to +50°C	
• Protection type	IP20	Higher protection type up to IP65 carried out in the switchboard
Interface		
• Supply voltage	24 V AC/DC, $\pm 10\%$	Connecting cross section max. 2.5 mm ²
• Power absorption	2 VA	

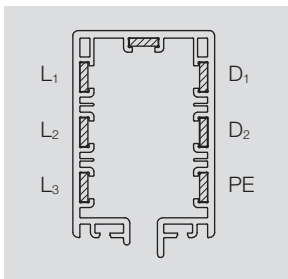
Project, Assembly and Starting Operation

Maximum Lengths for Conductor Rails

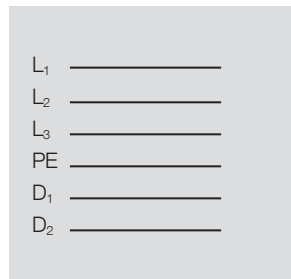


During system projecting it is required to observe among other items the maximum parameters for total length, length of feeder cable, number of participating units etc. The maximum values as well as some system examples are shown as follows, for complex systems please consult our engineers. Maximum 15 mobile participating units can operate together with one stationary unit. A larger number of mobile participating units requires a segmentation of the system. The stated lengths are the maximum possible lengths under optimum conditions (e.g. straight arrangement, one mobile participating unit, single-pole conductor rail, no contamination etc.) The type of system construction and above mentioned conditions may require a reduction of these lengths. The lengths of annular slip ring systems correspond to those with 3 alleys. If possible, this variation should however be avoided on account of reflections, i.e. with regard to electricity beginning and end should not be connected (pick-up guide for transfer points). In case of center feed the length of the supply cable to the conductor rail is to be considered as the feeder cable.

Recommended Configuration of the Conductor Rail



Enclosed conductor rail 0842



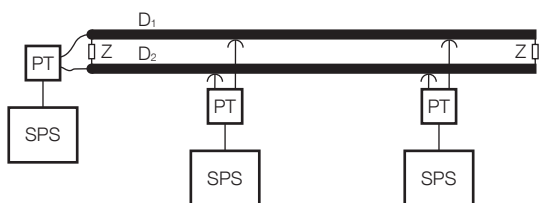
Single-pole conductor rail

Bus Terminators

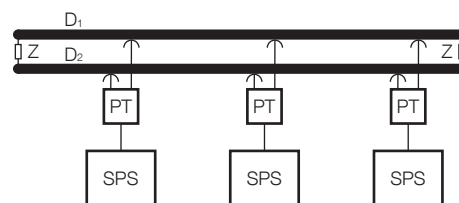
Arrangement conductor rail	Terminator [Ω]
Conductor rail straight, slip ring, annular	150
Conductor rail 2 alleys	150
Conductor rail 3 alleys	330/330
Conductor rail 4 alleys	470/470

Arrangement of the bus terminators at the outlet of the stationary Powertrans unit or at the beginning of the conductor rail and at the end of the conductor rail. It must be observed that the connecting points of the connection cables of terminators and connections are really at the end of the conductor rail.

System Examples 1



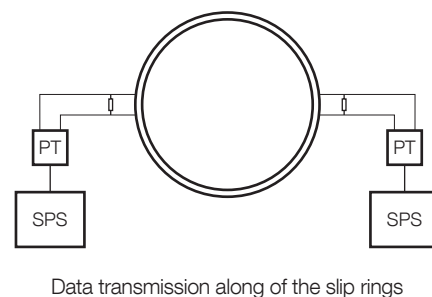
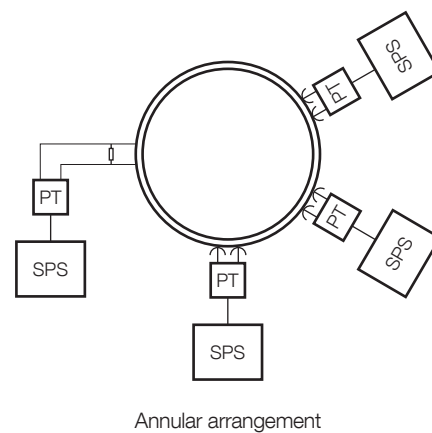
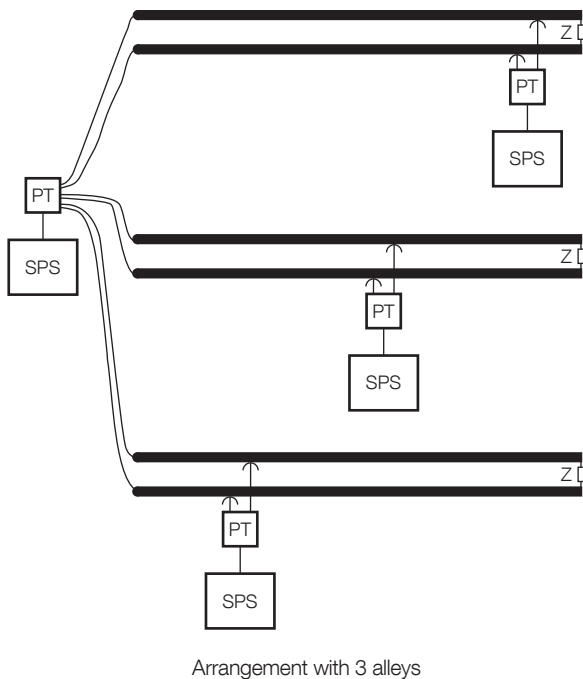
Straight arrangement with end feed



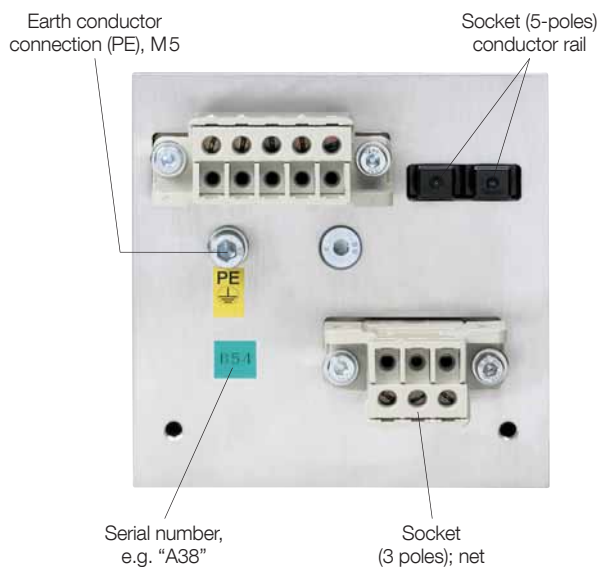
Straight arrangement with center feed

Project, Assembly and Starting Operation

System Examples 2



Electric Connection (also see standard connection diagram)



For operation without interference we recommend equipping the supply system with a line filter and a differential current control unit. To assure continuity, even when the power supply plug is disconnected, the basic unit is equipped with an additional PE connector (M5). This is to provide a protection from electricity arcing from the conductor rail system in case of disturbance.

The POWERTRANS® Ib unit presents a Bus unit. The Sub-D, respectively DH+ connection on the interface component, is connected by a shielded cable according to the specifications given by the PLC manufacturer.

In principle each Bus segment has to be terminated on both ends. On Profibus applications for example, the Bus terminators in the sockets have to be activated accordingly. On DH+ Bus systems, the Bus terminators have to be activated from "outside" as well.

For more information see the operating instructions of the Bus system manufacturers.

Shielding

Shielding is a method to reduce (damp) electromagnetic environmental influences.

Interference currents on cable shield are led off to ground over the shield Bus that has a conductive connection to the ground conductor. In order to avoid that those interference currents might become a source of disturbance themselves, it is very important to provide a low-impedance connection to the protective conductor.

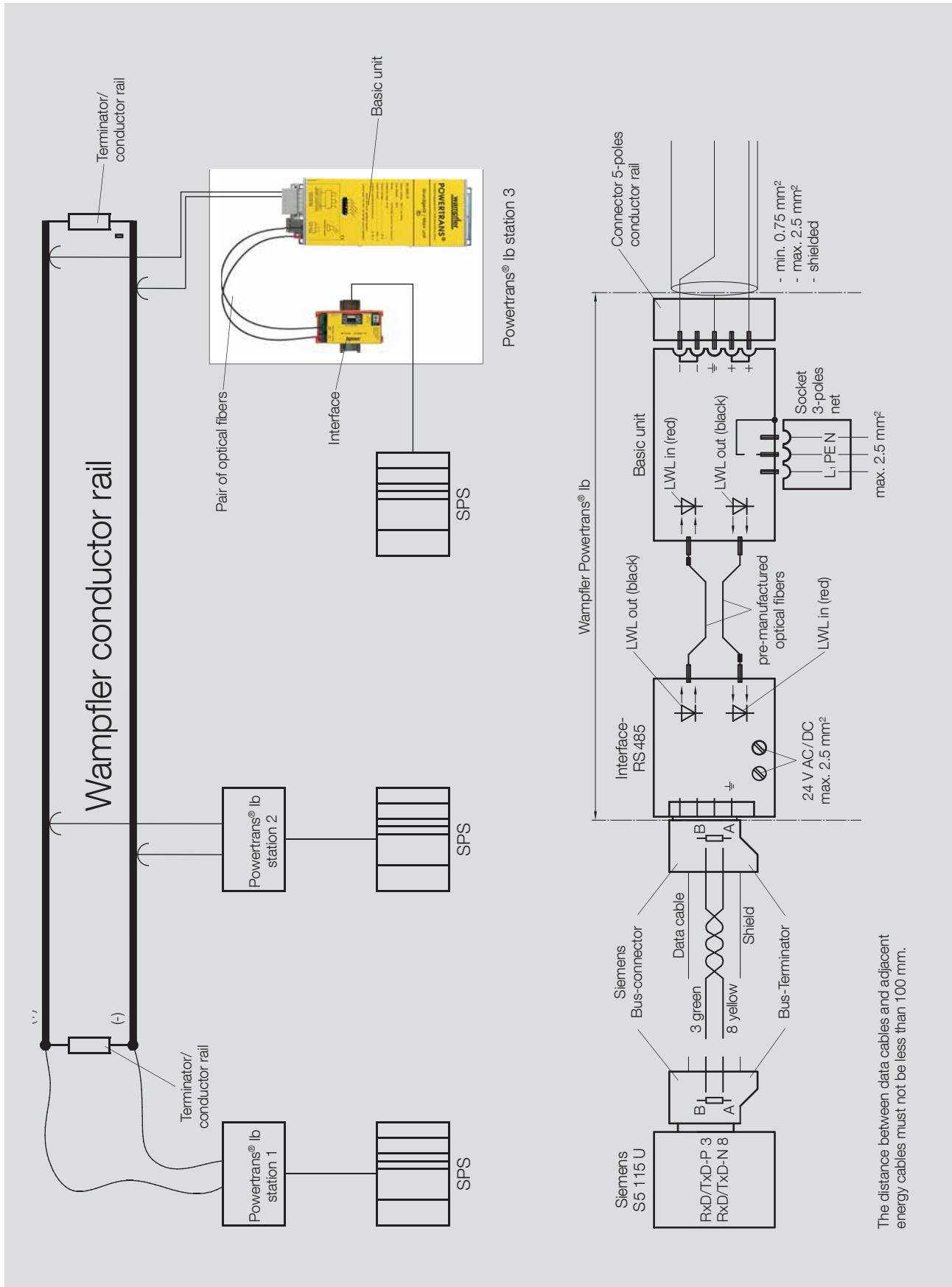
In general the shield of the cables should always be connected on both sides

Only a bilateral connection of the shield will allow good interference suppression in high frequencies.

The shield of the data cable is connected according to the specifications of the corresponding PLC manufacturer (often at the socket case).

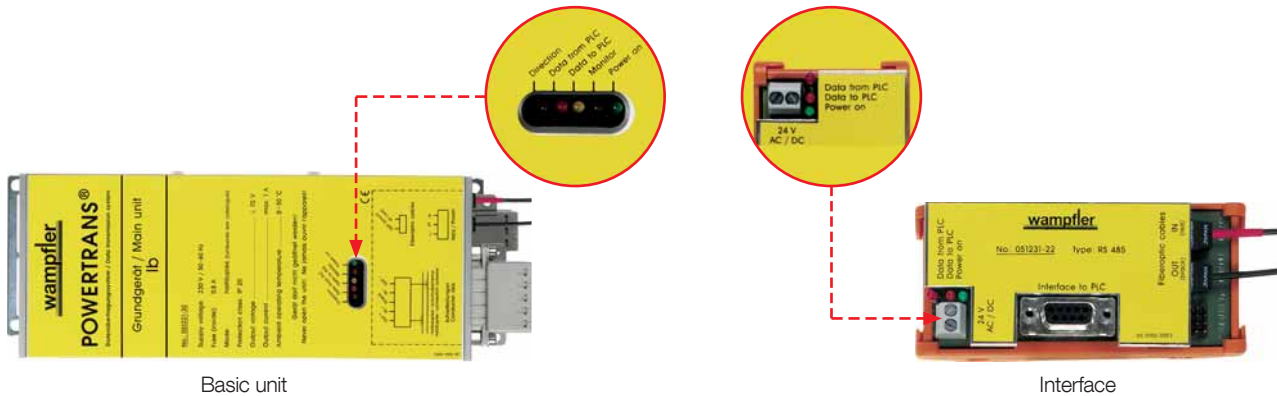
Project, Assembly and Starting Operation

Standard Connection Diagram: Application Example for Half Duplex (2 poles)



Project, Assembly and Starting Operation

Indicators / (LED)



Basic unit

Interface

Indicator / LED (Standard)		
●	Power	Signifies voltage supply
●	Monitor	(not connected)
●	Data to PLC	Signifies data out: Data from POWERTRANS® Ib to PLC active
●	Data from PLC	Signifies data in: Data from PLC to POWERTRANS® Ib active
●	Direction	Signifies the data flow Red shines ↔ data flow from conductor rail to POWERTRANS® Ib Red does not shine ↔ data flow from POWERTRANS® Ib to conductor rail LED flashes in standard operation

Depending on the data transmission rate the LEDs will flash or shine permanently.

Indicator / LED in Case of Disturbance

LED at				Cause
"Master"		"Slave"		
Interface	Basic unit	Interface	Basic unit	
○ ● ●	● ● ● ● ●	○ ● ● ● ●	● ● ●	Conductor rail on one or several Powertrans 1b-units with polarity reversal
● ● ●	○ ● ● ● ●	○ ● ● ● ●	○ ● ●	Optical fiber at the "Master"-Powertrans with polarity reversal
○ ● ●	● ● ● ● ●	○ ● ● ● ●	● ● ●	Optical fiber at the "Slave"-Powertrans with polarity reversal
● ● ●	● ● ● ● ●	○ ● ● ● ●	● ● ●	Supply line to the conductor rail interrupted on one or several participating units
● ● ●	● ● ● ● ●	● ● ● ● ●	● ● ●	Optical fiber "OUT" at the "Master" basic unit interrupted
● ● ●	○ ● ● ● ●	○ ● ● ● ●	● ● ●	Optical fiber "IN" at the "Master" basic unit interrupted
○ ● ●	● ● ● ● ●	○ ● ● ● ●	○ ● ●	Optical fiber "OUT" at the "Slave" basic unit interrupted
○ ● ●	● ● ● ● ●	○ ● ● ● ●	● ● ●	Optical fiber "IN" at the "Slave" basic unit interrupted
○ ● ●	○ ● ● ● ●	○ ● ● ● ●	● ● ●	Connection of Master-PLC at Powertrans interrupted
○ ● ●	● ● ● ● ●	○ ● ● ● ●	● ● ●	Connection of Slave-PLC at Powertrans interrupted

Project, Assembly and Starting Operation

Cause for Disturbance

1. Voltage supply at the POWERTRANS® Ib basic unit/interface not available.
2. Data cable not properly connected.
3. Supply to the transmission medium not properly connected (check polarity reversal!).
4. Optical fiber not properly connected (check polarity reversal!).
5. Interruption in the transmission medium (when shutdown or in operation).
6. Terminators/conductor rail not or falsely connected.
7. POWERTRANS® Ib basic unit defective or interface.

Elimination of Disturbance

1. Check voltage supply.
2. Check data cable (position of poles, connection of shielding, connection of the Bus-terminators according to the specifications of the PLC manufacturer).
3. Check supply to the conductor rail; connect shielding (see standard connection diagram).
4. See standard connection diagram.
5. Check transmission medium (e.g. conductor rails and conductors, couplers, feeding) for continuity. To short cut the transmission medium (e.g. conductor rail) the POWERTRANS® Ib unit can be directly connected to a two-wire cable for testing.
6. Control terminators at the beginning and end of the conductor rail.
7. Check proper function of potential equalization, voltage respectively current between "N" and "PE" must be "0".
8. For testing the interface the two interfaces can be directly connected (without the basic unit) by the optical fiber cable. For testing the basic unit the two basic units can be directly connected by cables instead of the conductor rail. Install replacement unit, order replacement unit at short notice if required:
 - Service number (please request at Wampfler by phone)
 - Company, contact, address
 - Order and serial number
 - Description of the fault
9. In general the transmission rate – depending on the application – should be chosen as low as possible. Adjusting the selection of response times and repeat times during the programming of the Bus-system by the operator can secure its function in particular cases.

Special Requirements for DH+ Interface Module

Recommendations for using the DH+ interface module:

1. Use at least 2 collectors on each data rail. In case of extreme or dirty environment 3 collectors are recommended. At least space for a third collector should be considered.
2. Use silver graphite collector shoes.
3. Use datametal conductor rails (stainless steel).
4. Do not use in extended temperature (beyond 0° to +50°C) or corrosive atmosphere environments.
5. Perform maintenance of collector arms, shoes and conductor rails according to the maintenance instruction of the used conductor rail type, at least every 3 month (dirty contacts and rails, contact wear, contact bounce).
6. Refer to A-B publication „Industrial Automation Wiring and Grounding Guidelines for Noise Immunity“, (Publication 1770-4.1).
7. Recommendations relating to DH+ cabling and products:
 - Limit baud rate to 57.6 K or 115.2 K
 - Limit DH+ cable length: 1000 ft at 115.2 K and 2000 ft at 57.6 K
 - Limit number of DH+ nodes to 16
 - Use 82 terminators and daisy chain routing

Note!

Some older DH+ products are not compatible with 82 including the following list:

- 1771-KA, KA2, KF, KX1
 - 1773-KAA, KAB
 - 1774-KA
 - 1775-KA, GA, RM, S4A, S4B, SR
 - 1784-KS
 - 1785-KA3, -KE (Series A or B), -540
 - 8200 products
8. Error detection should be implemented by the application: The application program or ladder logic should continually monitor communication errors and retry status (error counts and retry counts) that is provided in A-B products. Errors and retries should not normally occur. If they do, maintenance should be performed as soon as possible.

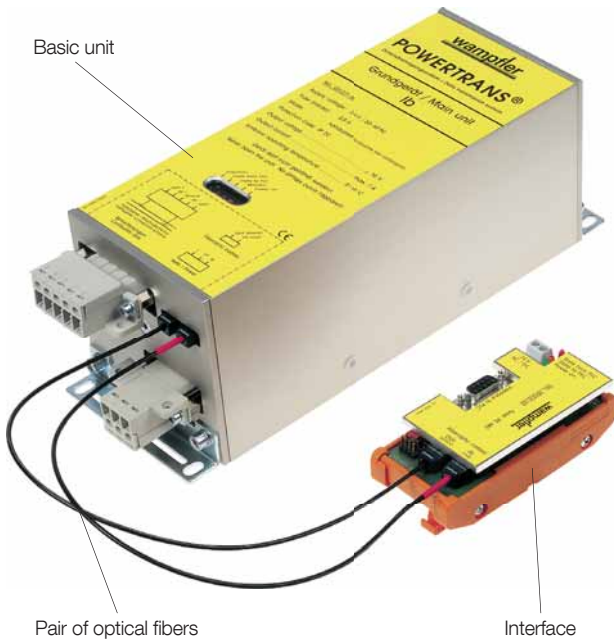
9. A device should be programmed or configured only when the device is not moving on the rails.
10. No claims are made that this equipment is appropriate for any level of safety risks. Safety protection should be provided by the application design using appropriate independent means.

Note:

„A-B“: Allen-Bradley brand of products from Rockwell Automation, a business of Rockwell International Corporation. „DH+“, „Data Highway Plus“, Allen-Bradley“ and „PLC“ are trademarks of Rockwell Automation, a business of Rockwell International Corporation.

Project, Assembly and Starting Operation

Volume of Delivery



Basic unit

- 1 basic unit with socket (3 poles) for the voltage supply, socket (5 poles) for the conductor rail connection and 2 pc support brackets.
- 1 interface
- 1 pair of optical fibers pre-manufactured

Please verify immediately if the material has been delivered completely. The relevant document is the advice note.

Personal Security

Please consider the following topics:

- Switch off all units/machines/systems that are affected by the assembly. Disconnect these units/machines/systems from the power supply if required.
- Control the correct operation of the safety systems (e.g. emergency stop buttons)
- Install warning signs if required, to avoid starting the operation unintentionally.
- A system must only be programmed and configured while it is not in operation!
- When starting the operation make sure to apply a voltage of ± 70 V on the data cables!
- After having completed the mounting/repair works, carry out a test run of the systems and check the correct operation of the safety systems!
- Only release systems that work without any fault!
- We assume that you are familiar with the appropriate knowledge of mechanics and electricity!

Equipment Security

The data transmission system fulfills the quality requirements of ISO 9001.

POWERTRANS® Ib units and accessories leave our company – with regard to safety technology - in a perfect condition.

Do not open the basic equipment and the interface! Opening the case affects the operational security and voids the warranty!

On POWERTRANS® Ib units the interface entry – and the conductor rail entry – are short-circuit proof.

Place the data and current supply cables in such a way that none of the cables will be caught during operation and that no cable will be squashed, bent or damaged in any way.

Transport Damage

Transport damage can only be claimed if the supplying company is advised immediately.

Please enclose the following documents to your return shipment:

- Service number (please request at Wampfler by phone)
- Company, contact and address
- Order and serial number
- Description of the failure

Mounting of the Basic Unit and Interface

The support brackets of the basic unit can be fixed at the front or long side.

Basic unit and interface should be arranged in such a way that any interference from other components (e.g. frequency inverters or relay boards) will be prevented. We recommend a minimum distance of 100 mm.

The interface must be fixed on a mounting bar TS35 (cap bar).

General Information

Questionnaire to POWERTRANS® - Data Transmission System (for inquiries by fax)

Please fill in the questionnaire in great detail, so that we will be able to submit a definite quotation.
If you should have any questions beforehand, please contact our consultants.

Conductor Rail / Slip Ring Body / Cables

- Conductor rail Slip ring body Cables
- ___ pc. Point to point connections ___ pc. Bus coupling(s) ___ pc. Master ___ pc. Slave
- Half duplex (2 poles) Full duplex (4 poles)
- Manufacturer: _____ Type central unit (Master, unit 1) Interface _____
Manufacturer: _____ Type central unit (Slave, unit 2) Interface _____
- Data transmission speed: max. _____ kBaud
- System length: _____ m Travel speed: _____ m/s
max. rotational speed: _____ min⁻¹ or peripheral speed: _____ m/s
- Cable length from current collector to Powertrans® lb unit: _____ m
- Ambient temperature: min. _____ °C max. _____ °C
- Environment: outdoor system humidity dust
 heating acid oil
 indoor system corrosive vibrations on slip ring bodies

Type of System

Please also note our questionnaire for the dimensioning of conductor rails (always on the last pages of our catalogs).

Cables

- The following interference could affect the data transmission:

- Details to the size of e.g. high voltage, high frequency:

Please Note

For complex systems please enclose a configuration drawing with dimensions of the connecting cables to your inquiry.

Please send Quotation to the following Address:

Company: _____ Customer No.: _____






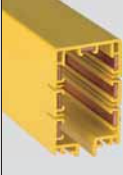
Dep./attn.: _____

Address: _____

Phone: _____ Fax: _____

Program Overview

Conductor Rails

System Designs		Single Pole Insulated Conductor Rail				Multipole Conductor Rail	Enclosed Conductor Rail
Conductor Rail System		Progr. 0811	Progr. 0815	Progr. 0812	Progr. 0813	Progr. 0831	Progr. 0842
							
Nominal Current¹⁾	[A]	10-100	100	25-400	200-1250	10-125 ³⁾	35-140 ⁴⁾
Voltage Grade	[V]	500	500	660	660	500	600
Support Spacing	[m]	0.4-1.0	0.5	1.5	2.5	1	2
Rail Length²⁾	[mm]	4000	4000	4000	5000	4000	4000
Outside-Dimensions	[mm]	14.7 x 15.5	9.6 x 15.2	18 x 26	32 x 42	3-pol.: 26 x 62 4-pol.: 26 x 80 5-pol.: 26 x 98	5-pol.: 7-pol.: 56 x 90

1) At 100% duty cycle and 35°C; 2) Standard; 3) 140 A at 80% duty cycle; 4) 160 A at 80% duty cycle

General Hints

We reserve the right to carry out any modification of the product at any time in the course of technical progress without prior notice.

All our equipment is in accordance with CE.

Our general terms of business are effective. We shall send them to you on request.

Reprint, even of extracts, is only permitted with our approval.

Your Applications – our Solutions

Conductor Rails from Wampfler represent only one of the many solutions made possible by the broad spectrum of Wampfler components for the transport of energy, data and media supply systems. The solutions we deliver for your applications are of course based on your specific requirements.

In many cases, a combination of several different Wampfler systems can prove advantageous. You can count on all of Wampfler's Business Units for hands-on engineering support - coupled with the perfect solution to meet your energy management and control needs.



Festoon systems

It is hard to imagine Wampfler cable trolleys not being used in virtually every industrial application: They're reliable and robust in an enormous variety of dimensions and designs.



Cable reels

Motorized and spring cable reels by Wampfler are proven solutions wherever energy, data and media have to cover the most diverse distances within a short amount of time - in all directions, fast and safe.



Slip ring bodies

Whenever things are really moving "in circles", the proven slip ring bodies by Wampfler ensure the flawless transfer of energy and data. Here, everything revolves around flexibility and reliability!



Conductor rails

Whether they're enclosed conductor rails or expandable single-pole systems, the proven conductor rails by Wampfler reliably move people and material.



Energy guiding chains

The „Jack of all trades“ when it comes to transferring energy, data and media. This broad range of energy guiding chains are proven performers in industrial applications.



Inductive Power Transfer IPT®

The no-contact system for transferring energy and data. For all tasks that depend on high speeds and absolute resistance to wear.

www = wampfler world wide



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